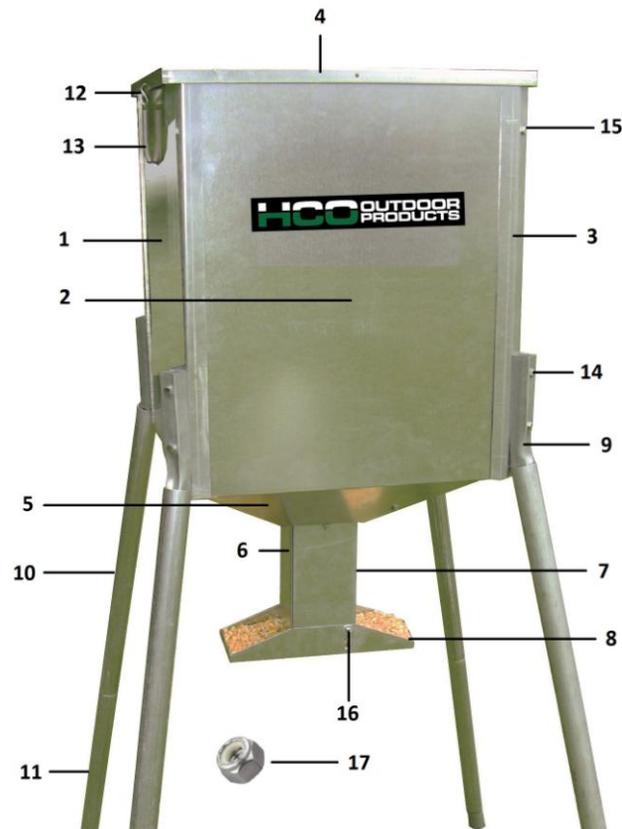


HCO Collapsible Game Feeder (225/450) Installation Instruction

Thanks for your purchase of HCO Collapsible Game Feeder. Make sure you're wearing gloves to protect your hands when you assemble the feeder as the parts contained in the package may have rough surfaces and sharp edges.

- Package contents:



No.	Qty.	Name
1	2	FRONT PANEL
2	2	SIDE PANEL
3	4	CORNER BRACE
4	1	LID
5	4	PAN
6	1	CHUTE A
7	1	CHUTE B
8	1	TRAY
9	4	LEG A
10	4	LEG B
11	4	LEG C
12	2	S-HOOK
13	2	SPRING
14	8	2" BOLT+FLAT WASHER
15	20 (450) 16(225)	0.625" BOLT
16	6	THUMB SCREW+FLAT WASHER
17	26 (450) 24 (225)	LOCK NUT
18	8	M6x50 through bolt

- Recommended tools: 11mm socket, ratchet or nut driver and pliers.
- Attach Item No. 1 front panel (with 1/4" hole in the center top) to Item No. 2 side panel (w/o hole) and corner brace No. 3 with supplied bolts. Use 0.625" bolt (No.15) for top holes. (Note: on 450LB model you will secure the stability brace from any top corner to the opposite diagonal corner. 2pcs of No.15 bolts will be needed. Please install the stability brace after the Step 10.) Use 2" bolts (No.14) for the two lower holes in each side. In this process, the 1" square metal tube (leg base) needs to be installed at each corner. This is the tube that has a slight angle to it. Use a large flat washer (provided) with the longer bolt.

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The large flat washer will be on the outside of the feeder. Use the lock nut (No.17) for inside of the feeder.

* Tip: Leave a long bottom bolt off of two of the legs until after step 10. This will make assembly easy later.

BRACE ADDENDUM **450LB ONLY**



- 2 The lip on the side panels will face to the inside of the feeder.
- 3 Repeat step 1 until all four sides are assembled, making sure the leg bases are attached. Make sure the two panels with the ¼” holes in the center top are opposite each other. Do not fully tighten bolts yet.
- 4 The bottom part of the feeder is put together using Item No. 5 referred to as “Pan” in the illustration. There are four small panels that make up the bottom pan. Secure together with the 0.625” bolts (No.15) and lock nuts (No.17). Do not tighten just yet. The lip will face outward when assembled.
- 5 Put together the gravity feed head. Slide Item No.6 (chute) and Item No.7 (chute) together making a chute. You will notice a lip on the sides of each chute piece. You will slide the two together to form the chute. Later you will attach the gravity head tray using the 4 thumb screws and flat washers (No.16).
- 6 Attach the gravity feed chute to the bottom of the feeder referred to as the “Pan” (No.5) which makes up the bottom of the feeder by sliding the chute down through the square hole

of the “Pan” using four of the 0.625” bolts (No.15) and lock nuts (No.17). Tighten securely.

- 7 Now tighten all the nuts and bolts of the bottom “Pan”.
- 8 Place the assembled “Pan” (bottom part of the feeder) down through the top of the main body of the feeder. You will need to angle the assembled “Pan” with the chute attached. The lip on each of the four sides will hang on the lip of the feeder body. NOW attach the last two long bolts through the legs left off in step 1 (If you choose to follow the Tip).
- 9 Tighten all bolts at this point.
- 10 The tray of the feed head is secured to the chute by using 4 thumb screws and 4 small flat washers (No.16). Note: Feed head is designed to allow for feed flow adjusting with the thumb screws.
- 11 The lid of the feeder is secured by the two springs and S hooks provided. Use the two thumb screws and flat washers (No.16) to secure each spring to the two side panels that have the holes toward the top. When complete the lid is held securely in place by attaching the end of the spring with the S hook to the small hole in the middle of each side of the lid.
- 12 Place the feeder on its side and attach the supplied legs to the feeder. Add the leg pieces (No. 10&11). Align the bolt holes between the leg bracket (No.14) and the upper leg (No.10). Repeat this with the upper and lower leg. Once aligned, secure with thru bolts (No.18) through the two joints in the assembly. Repeat this for all four legs, and then stand the feeder upright.
- 13 Check all bolts one last time to make sure they are tight.
- 14 Now the feeder is now ready for use. Good Luck!

You may visit HCO YOUTUBE channel at:

<http://www.youtube.com/hcooutdoors>

for complete assembly video.